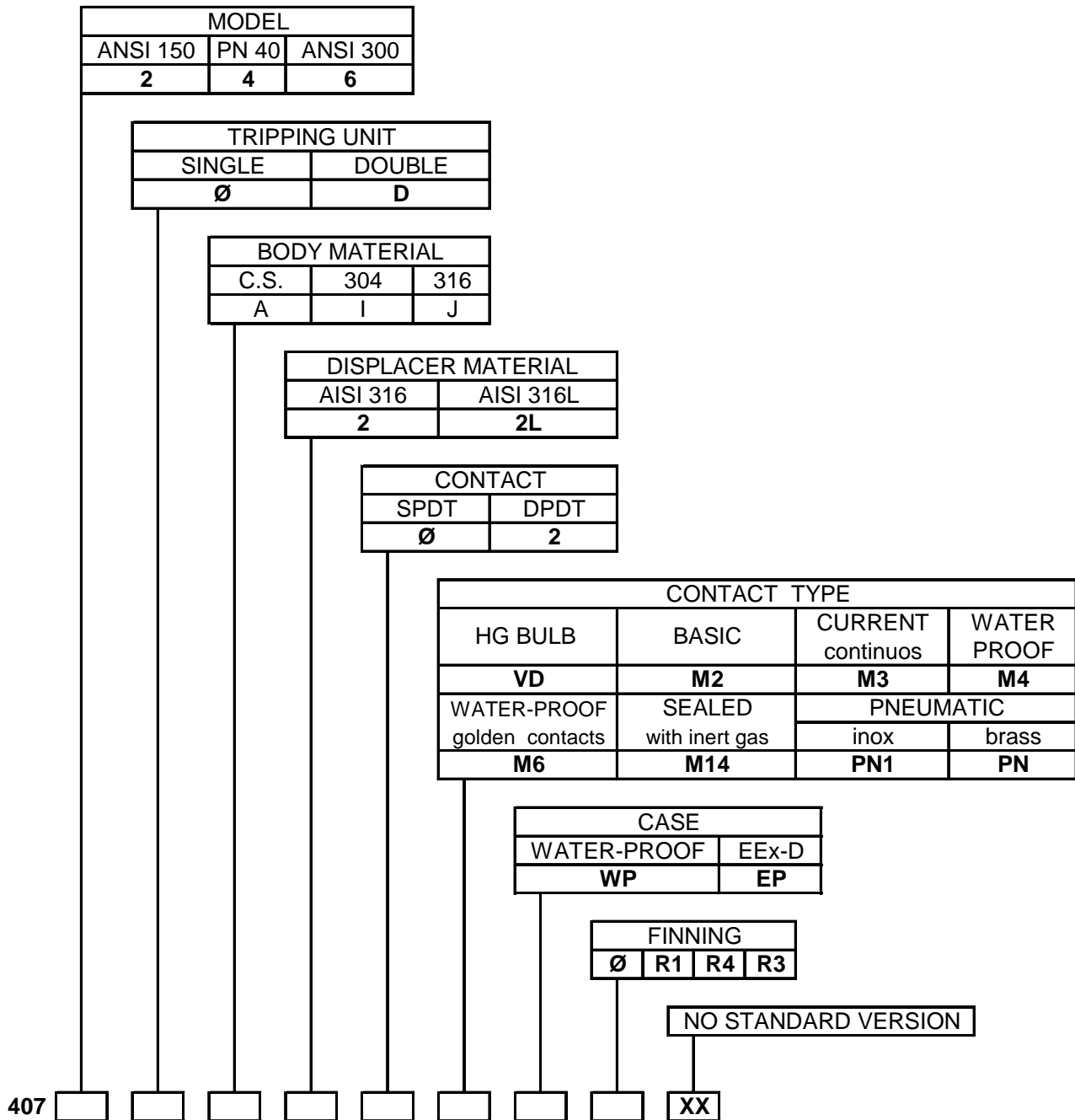


## INSTRUCTIONS MANUAL FOR LEVEL SWITCHES SERIES 4070

### 1. INSTRUMENT DESCRIPTION

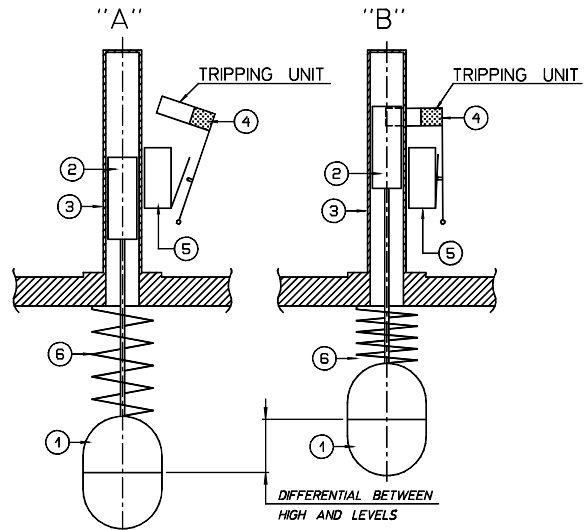
Series 4070 level switches have been designed for external lateral installation on pressure tanks in a vertical position. The models have one or two tripping units, each of which can be fitted with single (SPDT) or double exchange contacts (DPDT) for low/high level controls and/or alarms.

### 2. MODEL IDENTIFICATION



**3. OPERATING PRINCIPLE**

The level-switch acts on the basis of displacement. The displacer (1) is partially covered by the liquid and moves due to positive buoyancy: as it rises, the load on the spring (6) connected to a rod is reduced and so pushes a magnetic piston (2) upwards. A trip unit is mounted on the sump (3), see figure, consisting of a magnet (4) and a micro-switch (5) which are linked by levers. When the level of the liquid is low, level "A", the magnet (A) is at rest; when the level is high, "B", the magnet (4) is attracted by the piston (2) which acts the micro-switch (5). The difference in the height of the liquid between the high and low levels is called the "trip differential".



**4. INSTALLATION**

**4.1 FITTING**

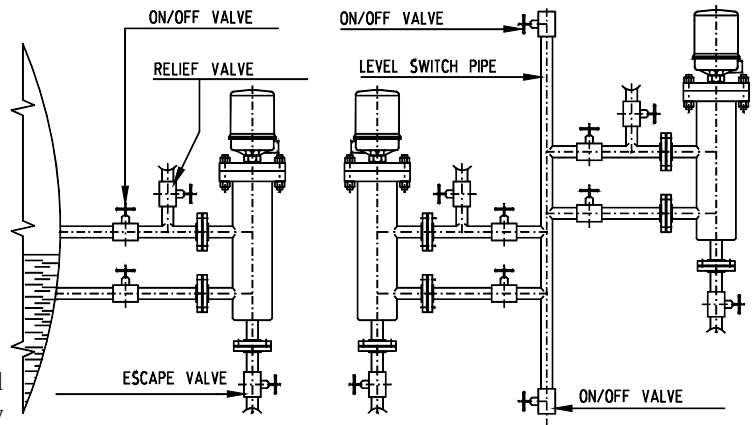
Before installing the level switch, make sure that the tank and level switch connections are compatible. It is strictly prohibited to load the instrument with external loads and it is the user's duty to protect it from strain; do not use it as resting point. To avoid effects of galvanic corrosion, any use of materials featuring a different electrochemical potential is prohibited. The user shall adopt all those technical devices that can prevent this event from occurring. The system shall be equipped with the specified technical device, to make up for overpressure going beyond the maximum envisaged point.

We recommend using on/off valves that allow one to remove the instrument easily and escape valves to bleed off any deposits inside the instrument.

If air or steam pockets are likely, we recommend fitting relief valves in the upper unions.

If two or more instruments need to be fitted for regulation purposes, we recommend to fit these on the pipe to which the level switch is attached.

Please contact our Customer Services if the level switches have to be fitted on tanks subject to heavy vibrations

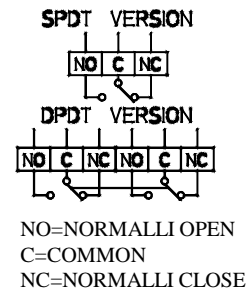


**4.2 WIRING**

The level switch has a terminal board inside the case for NC - C - NO connections (see figure on the right).

Make sure that the cover of the housing is closed properly before powering up.

The user shall provide suitable ground connections that are such as to protect the staff and any other equipment possibly present.





## 5. COMMISSIONING

Make sure that the expected working loads do not exceed the acceptable loads (maximum pressure and temperatures, minimum specific weight) and that the mains voltage matches that indicated on the instrument ratings plate. Check that the instrument trips correctly by changing the level of the liquid several times.

## 6. CALIBRATION

The instrument has been calibrated before leaving the factory and so requires no further calibration on installation.

## 7. MAINTENANCE

We recommend inspecting the level switch on a routine basis (every 6 months or so) to guarantee full efficiency.

All maintenance activities shall be performed when the instrument is off, not under pressure and emptied of its fluid, at room temperature (in the event of instruments working at high or low temperature) and free from the contact's feeding voltage.

### 7.1 WARNINGS

- NEVER open the cover of the case before the power supply has been cut off;
- NEVER leave the case without its cover for more than the time absolutely necessary for the inspection;
- NEVER use the level switch with pressure or temperature levels in excess of those indicated on the ratings plate;
- NEVER use the level switch with mains voltage in excess of that indicated on the ratings plate;
- NEVER adjust or replace any components without having first read the relevant instructions carefully. If in doubt, contact our Customer Services;
- NEVER lubricate instrument components;
- If being used with high temperatures, adopt all the relevant precautions to guarantee that service personnel are protected during maintenance operations.

### 7.2 ROUTINE INSPECTIONS OF THE DISPLACER

Make sure that the instrument is bypassed and the liquid drained.

- Switch off.
- Open the instrument by unscrewing the bolts.
- Extract the displacer by lifting the top flange on its body (take care not to bend or damage the rod, the displacer and the spring).
- Check the body of the displacer for scaling and/or build-up of dirt (clean if necessary).
- Remove the union, again taking care not to damage the rod.
- Check the inside of the sump for scaling (clean if necessary).
- Return the union and tighten with care.
- Check the displacer, rod and spring for scaling (clean if necessary).
- Raise and lower the displacer unit by hand, checking that there are no obstructions.
- Check that the micro-switch trips when the displacer is completely raised.

### 7.3 REPLACING THE DISPLACER

Extract the displacer unit (see para. 7.2). Support the rod and unscrew the damaged displacer. Mount the new displacer on the end of the rod (take care not to bend the rod or damage the spring).

Carry out all the checks described in paragraph 7.2.

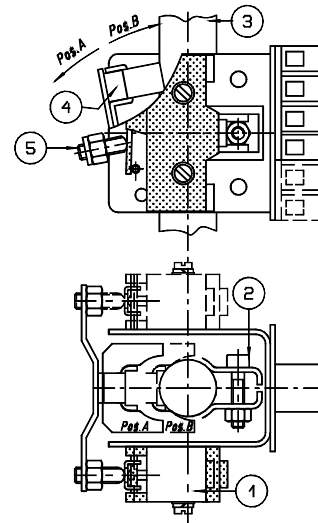
### 7.4 ROUTINE INSPECTION OF THE CONTACTS

Cut off the power supply.

Open the cover and visually check that the tripping unit is not damaged or worn. Manually move the magnet and check that the micro-switch trips properly.

## 7.5 REPLACING THE UNIT AND/OR MICRO-SWITCH

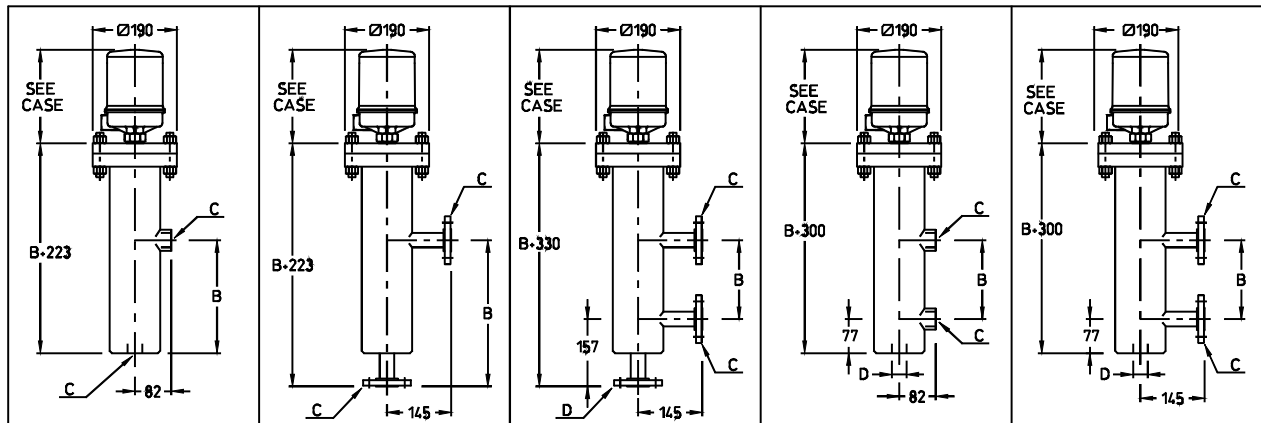
- a - use a gauge to measure the position of the switch unit;
- b - disconnect the wires from the terminal board (make a note of the original connections) and remove the switch unit by loosening the screw (2);
- c - replace the micro-switch (1);
- d - return the switch unit in the sump (3) in exactly the same position as before;
- e - adjust the tripping position by manually moving the magnet (4) against the sump (3), tighten grub screw (5) until the micro-switch trips and allow for one extra turn before locking the grub screw;
- f - check that the micro-switch (1) works efficiently using an ohmmeter and a few manual tripping checks;
- g - reconnect the wires to the terminal board as per point b.



## 7.6 ADJUSTING THE TRIPPING POINT

The switch unit is calibrated with a tripping point in line with customer specifications before leaving the factory; its initial position should not normally require adjusting.

## 8. DRAWINGS OF BODY WITH DIMENSIONS



Dimensions to order

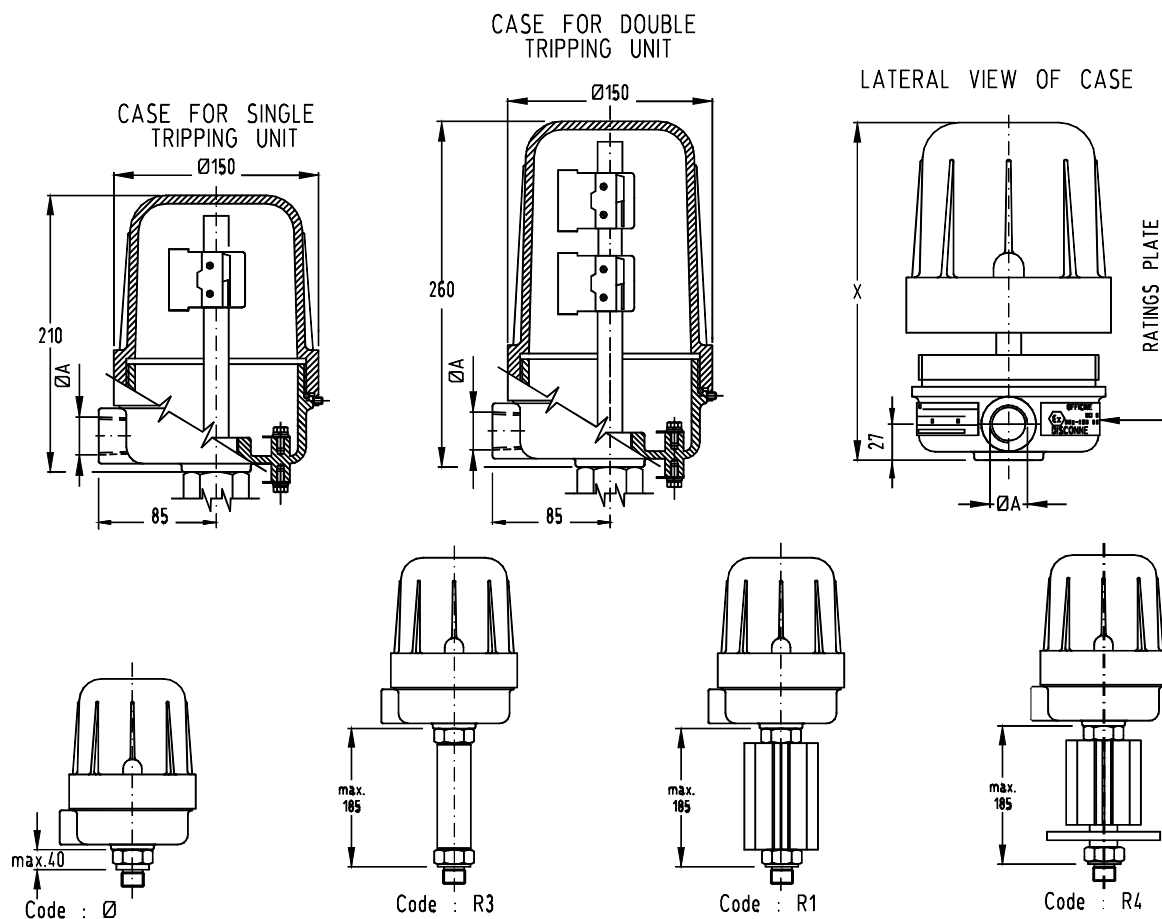
**B** = field **C** = connections **D** = draining

## 9. DRAWINGS OF CASE WITH DIMENSIONS

CODE	LIQUID TEMPERATURE
Ø	-10÷+135
R3	-11÷-80
R1	+136÷+250
R4	+251÷+400

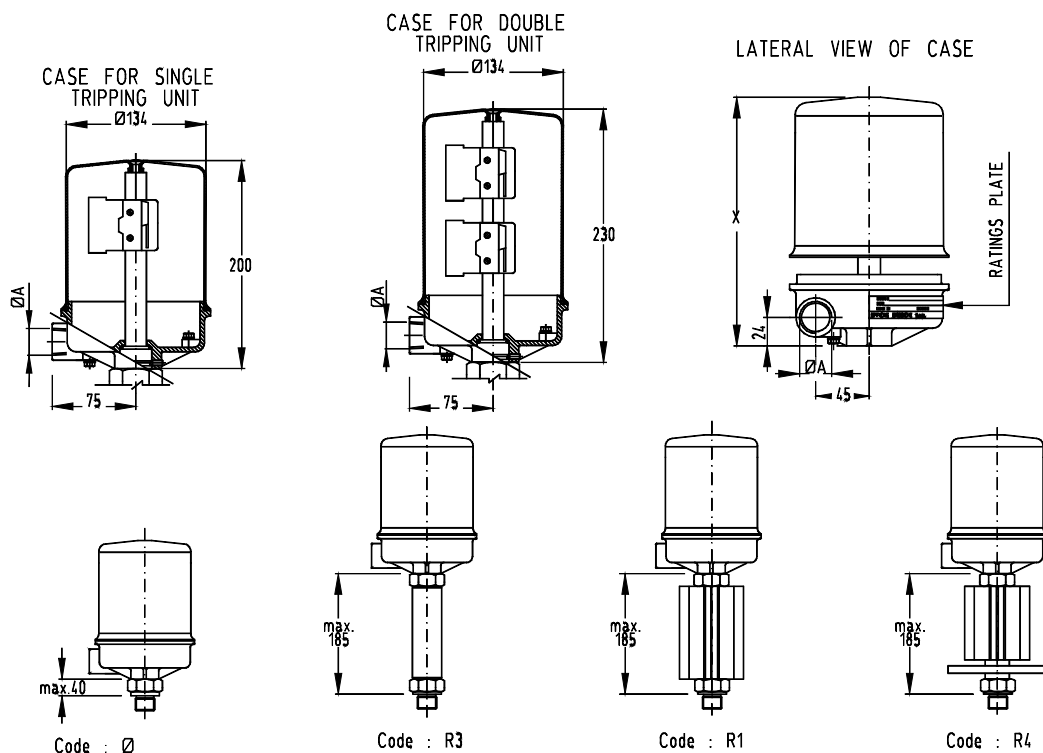
ELECTRICAL CONNECTIONS Ø A	
EP	WP
1/2" NPT	1/2" NPT
3/4" NPT	3/4" NPT
1/2" UNI 6125	1/2" (GAS) ISO 228/1
3/4" UNI 6125	3/4" (GAS) ISO 228/1
ISO M20 x 1.5	1/2" UNI 6125
	ISO M20 x 1.5

EP CASE (EEx-d IIC T6)



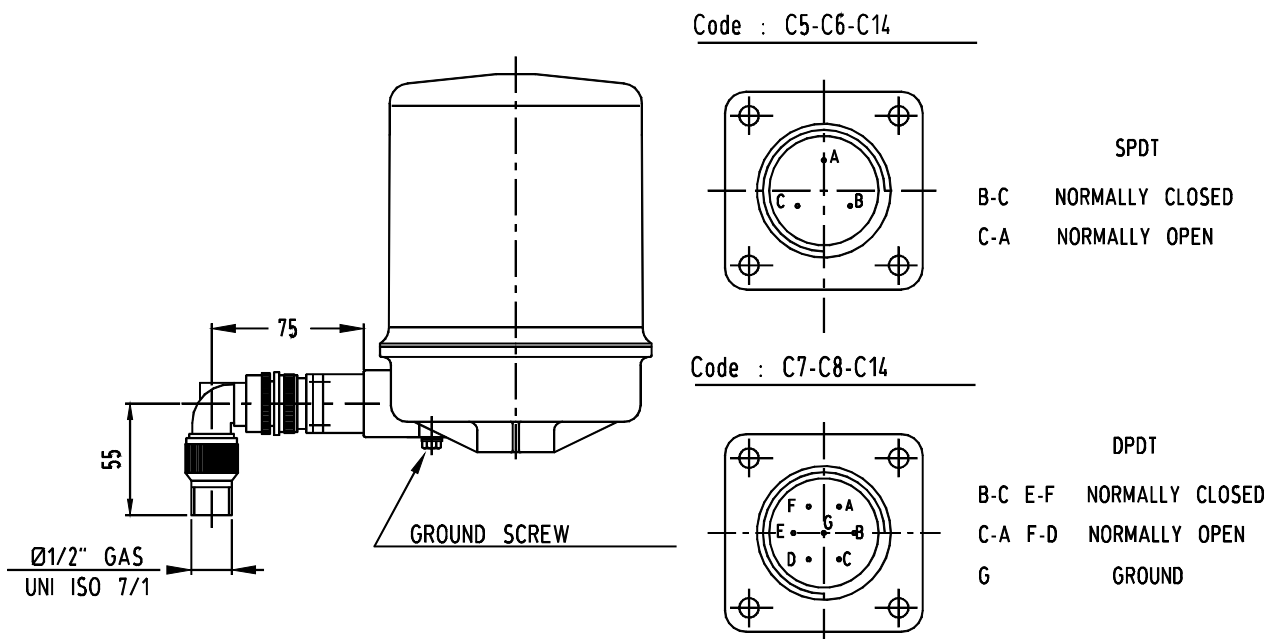
SPACE NEEDED FOR REMOVING THE CASE COVER: X = 340 (CASE WITH SINGLE TRIPPING UNIT)  
 X = 440 (CASE WITH DOUBLE TRIPPING UNIT)

## WP CASE (WATER PROOF IP 66)



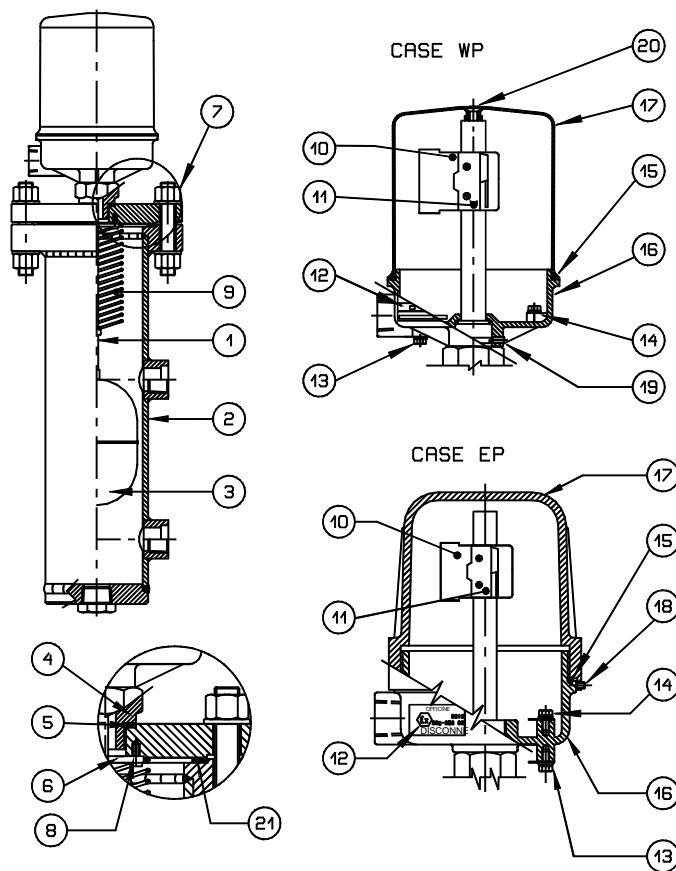
SPACE NEEDED FOR REMOVING THE CASE COVER: X = 320 (CASE WITH SINGLE TRIPPING UNIT)  
 X = 400 (CASE WITH DOUBLE TRIPPING UNIT)

## WP CASE (WITH CONNECTOR OUTPUT)



**10. RECOMMENDED SPARE PARTS (\*)**

POS.	DENOMINATION
1	ROD DISPLACER GROUP
2	BODY
(*) 3	DISPLACER
4	UNION
(*) 5	GASKET UNION
6	DISPLACER STOP
7	TIE-RODS
8	SCREWS
9	SPRING
(*) 10	SWITCH UNIT
(*) 11	MICROSWITCHES
12	INSTRUMENT RATING PLATE
13	EXTERNAL GROUND UNIT
14	INTERNAL GROUND UNIT
(*) 15	GASKET CASE
16	CASE BASE
17	CASE COVER
18	GROUP SCREWS FIXING COVER TO CASE TYPE EP
19	GROUP SCREWS FIXING BASE TO CASE TYPE WP
20	GROUP SCREWS FIXING COVER TO CASE TYPE WP
(*) 21	GASKET BODY



When ordering spare parts, always indicate the instrument's serial number.

You can find it on the ratings plate on the case (see Fig. 12) and has 5 digits preceded by the letter "F" (e.g.: F45678).

**11. TROUBLE-SHOOTING**

Series 4070 level switches are not normally subject to malfunctions.

If the level switch fails to trip, check the displacer and the micro-switch as explained at paragraph 7 MAINTENANCE.

**12. DISPOSAL**

Once the level switches have reached the end of their working life, they should be sent for disposal in accordance with prevailing regulations.

During their disposal, pay special attention to the polymers, resins and rubber used in their construction (PVC, PTFE, PP, PVDF, neoprene, viton etc.).

Metal components may be recycled after removing the gaskets, special coverings as requested by the customer or other plastic materials.

**WARNING:**

If mercury bulb micro-switches (code VD) have been installed, they must be disposed of in accordance with prevailing regulations concerning toxic substances; the other types of micro-switch are not subjected to these regulations.



**13. WARRANTY**

All series 4070 level switches are guaranteed against manufacturer defects for a period of 12 months from the date of shipment.

In the event of a malfunction, if the defective part is returned within the above-mentioned warranty period, Officine Orobiche undertakes to replace any damaged parts under warranty (excluding transport costs), provided that the defect is not the result of the improper use of the instrument.

Officine Orobiche may not be held liable for any improper use of its products where these are used for ends other than those indicated in the specifications forming part of the order.

No claims for damages will be accepted in the case of improper use.

Damages and/or expenses, whether direct or indirect, arising from improper installation or use of the instrument shall not be attributable or debited to Officine Orobiche under any circumstance.

The instrument may be used for a maximum period of 10 years from the date of delivery.

After said period, the customer has two alternatives:

- 1) Replace the instrument with a new one.
- 2) Have the instrument overhauled by Officine Orobiche.

**HOW TO RETURN INSTRUMENTS**

Any returned instruments must be accompanied by a sheet indicating:

- 1) The name of the customer
- 2) A description of the material
- 3) Details of the fault
- 4) Process data
- 5) Liquids with which the instrument has come into contact

The returned instrument must be perfectly clean, free of dust and deposits; otherwise, Officine Orobiche may reserve the right to refuse to carry out the required maintenance and return the item "as found" to the customer.

**FINAL NOTES**

Every instrument is supplied fully assembled with all the accessories requested by the customer.

Only in exceptional cases will the various components be supplied separately.

We therefore recommend that the customer inspects the delivery on arrival and immediately notifies Officine Orobiche of any discrepancies.

**N.B. IN CASES WHEN THE INSTRUMENTS ARE MEANT TO BE USED IN AREAS FEATURING POTENTIALLY EXPLOSIVE ATMOSPHERES, THE USER SHALL COMPLY WITH THE ADDITIONAL SAFETY INSTRUCTIONS ATTACHED TO THE STANDARD ONES.**