

OFFICINE OROBICHE

INSTRUCTION MANUAL LED ILLUMINATOR TRANSPARENT LEVEL GAUGE

1. DESCRIPTION

To improve the liquid visibility in situation with low light (e.g., nighttime, shadow or low light indoor installation), the level gauges T series can be equipped with a white LED illuminator located on the indicator's rear side.

The illuminator is composed of three main parts: aluminium enclosure, modular LED bars and power supply.

1.1 ALUMINIUM ENCLOSURE

Made with an aluminium extrusion, is protected on the front with a two layers security glass sealed over the entire length, the ends are closed with two SS316 covers sealed with a shaped silicone gasket.

Covers are joined with extruded bar with four screws each cover and the one of the bottom side is equipped with a cable gland suitable for low temperature. The back side of the extrusion has a T profile to allow fixing of the power supply, if needed, and the bar itself to the level indicator.

The enclosure is IP66 compliant with IEC/EN 60079-0.

1.2 LED BARS

The LED bars are made with a custom PCB that slide inside the aluminum extrusion. Power supply, from 20 to 24 VDC, comes from a multicore cable with 8 single conductor.

1.3 POWER SUPPLY ENCLOSURE

The power supply is fixed on the backside of the aluminium extrusion or in a remote location.

It's composed of three parts:

- 1. Explosion-proof Aluminium enclosure type
- 2. AC/DC power supply and DC/DC intrinsically safe four channels power supply.
- 3. Two Exd explosion proof cable glands according to EN 60079-14 one for the AC power IN and one for the DC power OUT to the LEDs bars.



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2. MOUNTING

Refer to the following drawings:



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